Wednesday, 31/01/2007 9:56:08 AM

User:

Linda Lacelle

Process Sheet

Customer

: CC-DAR01 Dart Aerospace Ltd.

Job Number : 30505

Estimate Number

: 10804

P.O. Number This Issue

:NIA

: 31/01/2007

S.O. No. : NA

Prsht Rev. First Issue

: 30499

Type

: SMALL /MED FAB

Comment

Previous Run Written By

Checked & Approved By

Drawing Number

Project Number

Drawing Name

Drawing Revision Material

Part Number

Due Date

:NIA : NIA

· 41232

: 07/02/2007

: STEP ACTUATOR

: 41232 200 006 001

Qty:

34 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

PG 1.0

Comment: PURCHASING

41232 200 006 001

issue P.O <u>2988</u>

PURCHASING

2.0

1.0000 Each(s)/Unit Total: 34.0000 Each(s)

Step Actuator LH

PACKAGING 1

Comment: Qty.:

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RECEIVE & INSPECT FOR TRANSIT DAMAGE



4.0

3.0

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK



5.0

MISC

Comment: MISCELLANEOUS

FIT & FUNCTION



Dart Aerospace Ltd

| W/O: | | WORK ORDER C | WORK ORDER CHANGES | | | | | | | |
|---------|------|------------------------|--------------------|------------|------|-------------------------------------|--------------------------|--|--|--|
| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | |
| | | | | | | · | | | | |
| | | · | | | : | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | \bigcirc | | | | | | |
| Part No | : | PAR #: Fault Category: | NCR: Yes | (No) DQ | A: 1 | _ Date:⊘ | 10210 | | | |

QA: N/C Closed: ____ Date: ____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | |
|------|------|----------------------------------|-----------------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|--|--|
| DATE | STEP | Description of NC | Corrective Action Section B | | | Verification | Annessal | Ammercal | | |
| | | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | · | | | |
| | | | | | | | *** | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

NOTE: Date & initial all entries

Date: User: Wednesday, 31/01/2007 9:56:08 AM

Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: STEP ACTUATOR

Job Number: 30505

Part Number: 41232 200 006 001

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 PACKAGE OR ID & STK 1

- CREATE NEW PPP



7.0

QC21





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | | | |
|---------|------|------------------------|----------|-----------|-----|-------------------------------|--------------------------|--|--|--|
| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Part No | o: | PAR #: Fault Category: | NCR: Yes | No DQ | A: | Date: | | | | |
| | | | QA: | N/C Close | d: | Date: | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | | |
|------|------|--|-----------------------------|------------------------------|----------------|--------------|---------------------------------|--------------------------|--|--|--|
| DATE | | Description of NC | Corrective Action Section B | | | Verification | Annroyal | Approval | | | |
| | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector | | | |
| | | ÷ | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | 1. Jan. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. | | | | | | | | | |
| | | | | • | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | The standard range was a second | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | • | | | | | | | | | |
| | . | | | | 1 | 1 | | 1 | | | |

NOTE: Date & initial all entries